

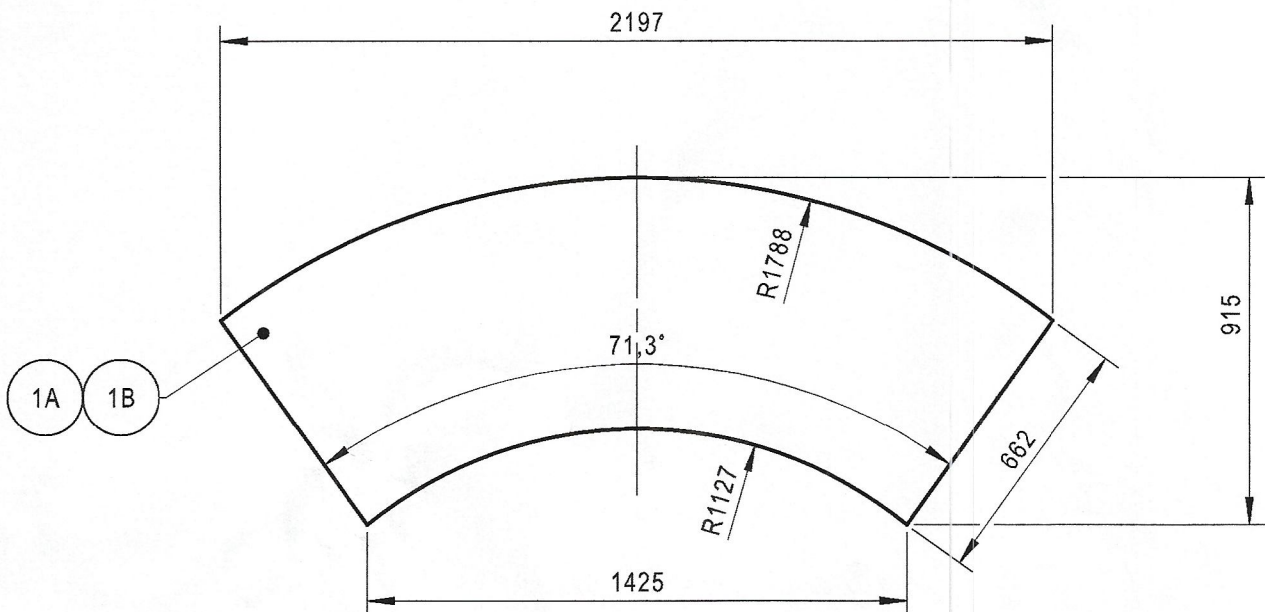
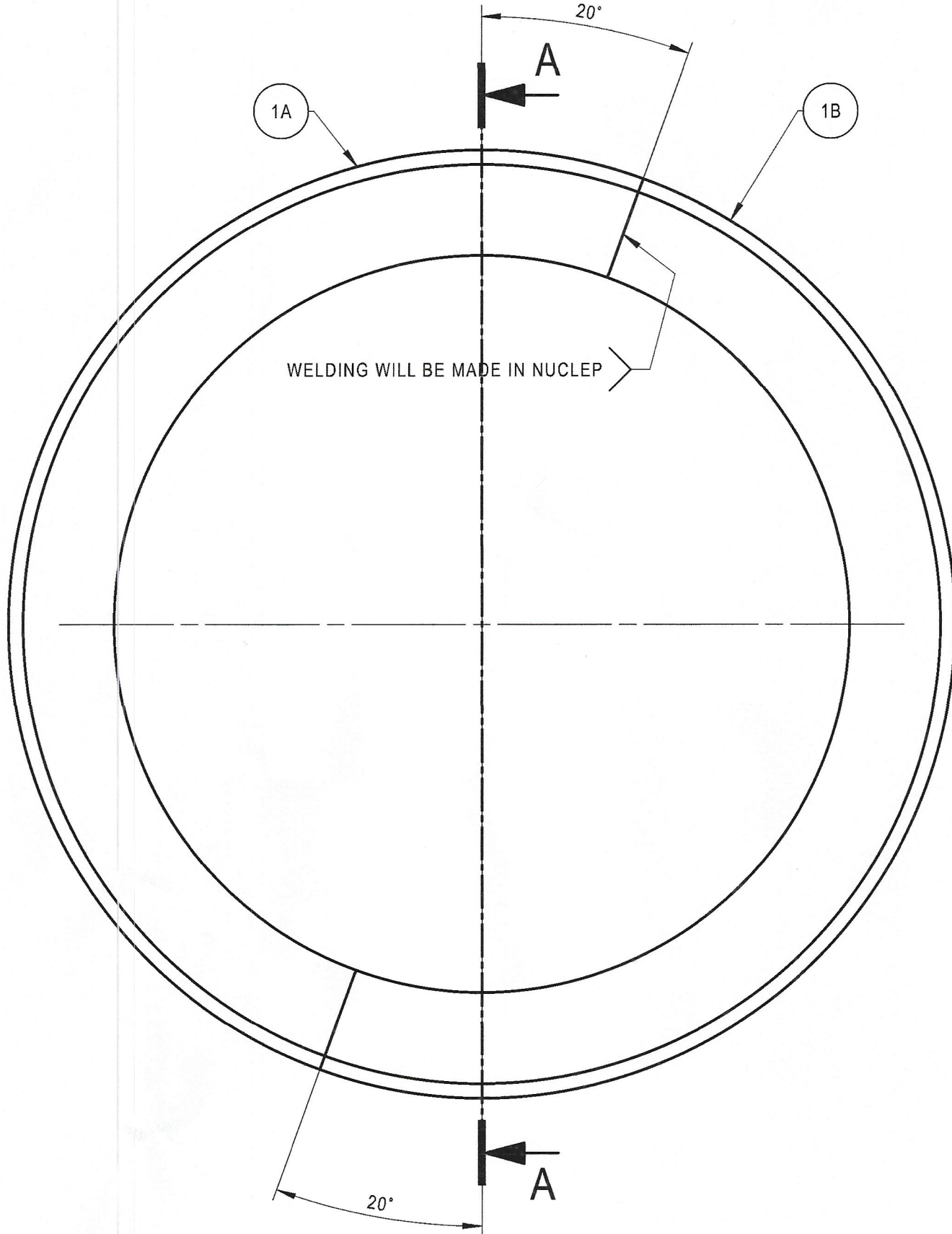
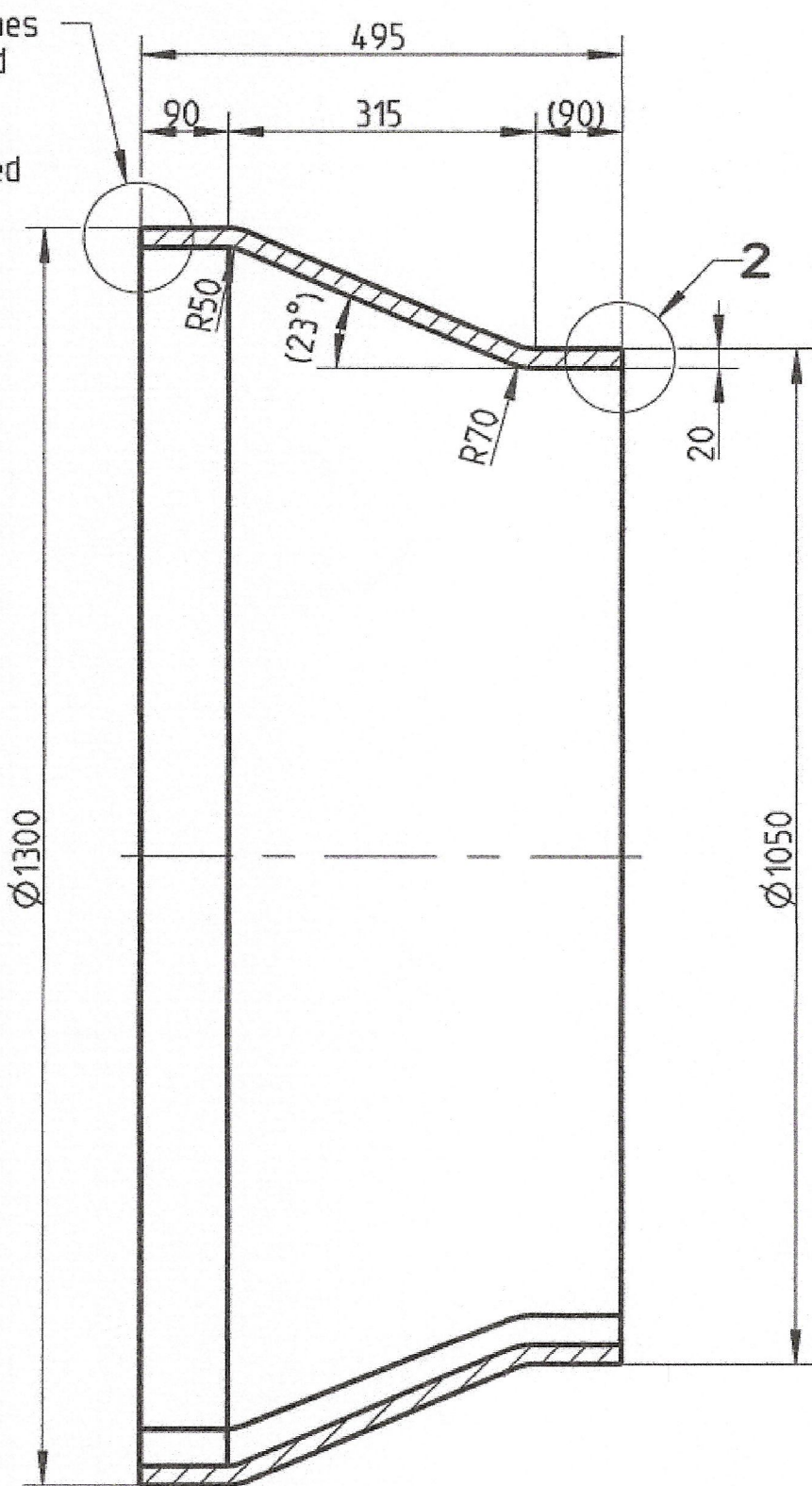
conical shell

A0532098 - 20x Ø1300/1050 x 495
1:10

A-A
1:10

at half the number of cones
weld bevel-1 to be applied

at the other half
weld bevel-4 to be applied



ITEM	DESCRIÇÃO	QTD.	MATERIAL	C.M.	PESO UNIT. Kg	PESO TOTAL Kg
1A	CH.20x915x2197	8	WStE 355 S (1.1337)		148,00	1184,00
1B	CH.20x915x2197	8	WStE 355 S (1.1337)		148,00	1184,00

NOTES

- 1 - All dimensions in millimeters, except contrary indication.
2 - () Reference dimensions.

general tol. for welding constr. in acc. to DIN EN ISO 13920-B		
Longitudinal dimensions (in mm):		
> 2	≤ 30	± 1
> 30	≤ 400	± 2
> 400	≤ 1000	± 3
> 1000	≤ 2000	± 4
> 2000	≤ 4000	± 6
> 4000	≤ 8000	± 8
> 8000	≤ 12000	± 10
angle (short side):		
≤ 400		± 45°
> 400	≤ 1000	± 30°
> 1000		± 20°

Weld edge preparation			
1	2	3	4

general tol. for mech. items in acc. to DIN ISO 2768-m (longitudinal dimensions in mm):		
> 0.5	≤ 6	± 0.1
> 6	≤ 30	± 0.2
> 30	≤ 120	± 0.3
> 120	≤ 400	± 0.5
> 400	≤ 1000	± 0.8
> 1000	≤ 2000	± 1.2
> 2000	≤ 4000	± 2.0

A	ACRESCIDO SOBREMATERIAL NA CHAPA PLANIFICADA	DIANA 3514-8 26/08/24	Daniel 3059-6 27/08/24	Marcos 3497-4 27/08/24	
REV.	DESCRIÇÃO Description	EXEC. Executed	VERIF. Checked	APROV. Aprov.	
		MAT. Registry	MAT. Registry	MAT. Registry	FORMULÁRIO Form
		DATA Date	DATA Date	DATA Date	DATA Date
DES. Drawn	CAMILA	PROJ. Designed	ALEX	VERIF. Checked	ALEX
		APROV. Aprov.	FÁBIO		
MAT. Registry	3179-0	MAT. Registry	2981-4	MAT. Registry	3144-4
					Form. F14-R6
DATA Date	29/07/2024	DATA Date	29/07/2024	DATA Date	29/07/2024
					DATA Date 14/12/16
CLIENTE Customer		ELETRONUCLEAR			
PLANTA Plant		ANGRA 3			
PROJETO Project		RSHE			
TÍTULO Title		CONICAL SHELL			
		A0532098			
AS INFORMAÇÕES DESTES DOCUMENTOS SÃO DE PROPRIEDADE DA NUCLEP, SENDO PROIBIDA A UTILIZAÇÃO FORA DA SUA FINALIDADE.		The information of this document are Nuclep's ownership, using in other function not allowed.			
ESCALA Scale	Nº DES. PRINCIPAL Main drawn nº	Nº PEDIDO CLIENTE Customer order nº	GRUPO MONTAGEM Assembly Group	Nº PEDIDO NUCLEP Nuclep order nº	
SEM ESCALA	XQ-3-JNA10-BC001-000012	--	JNA10-BC001	4576-4	
DESENHO Nº Drawing nº	DCM-0921D-001		DIEDRO Angle	FORMATO Size	PÁGINA Page
				A2	1/1
					REV. Rev.
					A